

# E CUT

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830  
Date of issue: 12/6/2023 Version: 1.0

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Product name : E CUT  
Product group : Welding and Cutting Consumables

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Use of the substance/mixture : Welding and soldering products, flux products

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

##### Manufacturer

Oerlikon Kaynak Elektrodları ve Sanayi A.Ş.  
Organize Sanayi Bölgesi, 2. Kısım No: 23  
P.O. Box 45030  
Manisa - Türkiye  
T +90 236 226 26 00  
[info@magmaweld.com](mailto:info@magmaweld.com) - [www.magmaweld.com](http://www.magmaweld.com)

#### 1.4. Emergency telephone number

Emergency number : 444 93 53

Country	Organisation/Company	Address	Emergency number	Comment
Turkey	Ulusal Zehir Merkezi (UZEM) Refik Saydam Hıfızısıhha Merkezi Başkanlığı	Cemal Gürsel Cd. No: 18 Sıhhiye Çankaya 06590 Ankara	114	Information is provided to public and medical personnel on poisoning incidents via 114.
United Kingdom	National Poisons Information Service (Newcastle Centre) Regional Drugs and Therapeutics Centre, Wolfson Unit	Claremont Place Newcastle-upon-Tyne NE1 4LP Newcastle	0344 892 0111	

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

##### Adverse physicochemical, human health and environmental effects

To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

EUH-statements : EUH210 - Safety data sheet available on request.

#### 2.3. Other hazards

Other hazards not contributing to the classification : Welding: May cause fire. Avoid contact with skin and eyes. In welding process: heat, radiation, electric shock and welding fumes may cause hazards. Persons with a pacemaker should not go near welding or cutting operations. Do not breathe dust. Avoid dust formation.

### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

Not applicable

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### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Iron	(CAS-No.) 7439-89-6 (EC-No.) 231-096-4	50 - 80	Not classified
Ilmenite	(CAS-No.) 12168-52-4 (EC-No.) 235-334-8	25 - 35	Not classified
Aluminium silicate (Kaolin)	(CAS-No.) 1332-58-7 (EC-No.) 310-194-1	5 - 10	Not classified
Sodium Silicate	(CAS-No.) 1344-09-8 (EC-No.) 215-687-4	2 - 4	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335
Mica dust	(CAS-No.) 12001-26-2 (EC-No.) 601-648-2	<= 2	Not classified
copper	(CAS-No.) 7440-50-8 (EC-No.) 231-159-6	<= 0.5	Not classified

Full text of H-statements: see section 16

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water.  
First-aid measures after eye contact : Rinse eyes with water as a precaution.  
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

#### 4.2. Most important symptoms and effects, both acute and delayed

No additional information available

#### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam.

#### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

#### 5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area.

##### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

Other information : Dispose of materials or solid residues at an authorized site.

#### 6.4. Reference to other sections

For further information refer to section 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

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### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

copper (7440-50-8)		
EU	Local name	Copper
EU	IOELV TWA (mg/m <sup>3</sup> )	0.01 mg/m <sup>3</sup> (respirable fraction)
EU	Notes	(Year of adoption 2014)
EU	Regulatory reference	SCOEL Recommendations
Germany	TRGS 910 Acceptable concentration notes	

### 8.2. Exposure controls

#### Appropriate engineering controls:

Ensure good ventilation of the work station.

#### Hand protection:

Protective gloves

#### Eye protection:

Safety glasses

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

#### Environmental exposure controls:

Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Solid.
Colour	: Grey.
Odour	: odourless.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: ≈ 1500 °C
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: ≈ 7.8 g/cm <sup>3</sup>
Solubility	: insoluble in water.
Log Pow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: Not explosive.
Oxidising properties	: Non oxidizing.

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Explosive limits : No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Acute aquatic toxicity	: Not classified
Chronic aquatic toxicity	: Not classified

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

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### 14.2. UN proper shipping name

Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
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### 14.3. Transport hazard class(es)

Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
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### 14.4. Packing group

Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
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### 14.5. Environmental hazards

Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
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No supplementary information available

### 14.6. Special precautions for user

#### Overland transport

Not applicable

#### Transport by sea

Not applicable

#### Air transport

Not applicable

#### Inland waterway transport

Not applicable

#### Rail transport

Not applicable

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

Substance(s) are not subject to Regulation (EC) No 850/2004 of the European Parliament and of the Council of 29 April 2004 on persistent organic pollutants and amending Directive 79/117/EEC.

#### 15.1.2. National regulations

##### Germany

Reference to AwSV

: Water hazard class (WGK) 3, Highly hazardous to water (Classification according to AwSV, Annex 1)

12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV

: Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

##### Netherlands

SZW-lijst van kankerverwekkende stoffen

: Aluminium silicate (Kaolin) is listed

SZW-lijst van mutagene stoffen

: Aluminium silicate (Kaolin) is listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding

: None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid

: None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling

: None of the components are listed

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

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### SECTION 16: Other information

#### Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC50	Median effective concentration
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
TLM	Median Tolerance Limit
vPvB	Very Persistent and Very Bioaccumulative

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006. ECHA (European Chemicals Agency). Supplier's safety documents.

#### Full text of H- and EUH-statements:

Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
EUH210	Safety data sheet available on request.

SDS EU (Oerlikon)

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