

# FCW 21

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830  
Date of issue: 12/6/2023 Version: 1.0

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Product name : FCW 21  
Product group : Blend

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Industrial/Professional use spec : Industrial  
Use of the substance/mixture : Welding and soldering products, flux products

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

##### Manufacturer

Oerlikon Kaynak Elektroları ve Sanayi A.Ş.  
Organize Sanayi Bölgesi, 2. Kısım No: 23  
P.O. Box 45030  
Manisa - Türkiye  
T +90 236 226 26 00  
[info@magmaweld.com](mailto:info@magmaweld.com) - [www.magmaweld.com](http://www.magmaweld.com)

#### 1.4. Emergency telephone number

Emergency number : 444 93 53

Country	Organisation/Company	Address	Emergency number	Comment
France	Centre Antipoison et de Toxicovigilance de Paris Hôpital Fernand Widal	200 rue du Faubourg Saint-Denis 75475 Paris Cedex 10	+33 1 40 05 48 48	
Germany	Giftnotruf der Charité - Universitätsmedizin Berlin CBF, Haus VIII (Wirtschaftsgebäude), UG	Hindenburgdamm 30 12203 Berlin	+49 (0) 30 19240	
Portugal	Centro de Informação Antivenenos Instituto Nacional de Emergência Médica	Rua Almirante Barroso, 36 1000-013 Lisboa	+351 800 250 250	
Russia	Информационно-консультативный центр по токсикологии (RTIAC) Министерство здравоохранения Российской Федерации	3 Сухаревская Площадь Блок 7 129090 г. Москва	+7 495 628 1687 (только на русском)	
Turkey	Ulusal Zehir Merkezi (UZEM) Refik Saydam Hıfzıssıhha Merkezi Başkanlığı	Cemal Gürsel Cd. No: 18 Sıhhiye Çankaya 06590 Ankara	114	Information is provided to public and medical personnel on poisoning incidents via 114.
United Kingdom	National Poisons Information Service (Newcastle Centre) Regional Drugs and Therapeutics Centre, Wolfson Unit	Claremont Place Newcastle-upon-Tyne NE1 4LP Newcastle	0344 892 0111	

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

# FCW 21

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### Adverse physicochemical, human health and environmental effects

To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

### 2.2. Label elements

#### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

EUH-statements : EUH210 - Safety data sheet available on request.

### 2.3. Other hazards

Other hazards not contributing to the classification : Welding: May cause fire. In welding process: heat, radiation, electric shock and welding fumes may cause hazards. Persons with a pacemaker should not go near welding or cutting operations.

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Iron	(CAS-No.) 7439-89-6 (EC-No.) 231-096-4	90 - 100	Not classified
Manganese	(CAS-No.) 7439-96-5 (EC-No.) 231-105-1	1 - 3	Not classified
Silicon	(CAS-No.) 7440-21-3 (EC-No.) 231-130-8	0.1 - 1	Not classified

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water.  
First-aid measures after eye contact : Rinse eyes with water as a precaution.  
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

No additional information available

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam.

### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

### 5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area.

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Mechanically recover the product.

# FCW 21

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Wear personal protective equipment. Ensure good ventilation of the work station.  
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Manganese (7439-96-5)		
EU	Local name	Manganese
EU	IOELV TWA (mg/m³)	0.2 mg/m³ (inhalable fraction) 0.05 mg/m³ (respirable fraction)
EU	Notes	(Year of adoption 2011)
EU	Regulatory reference	SCOEL Recommendations
Germany	TRGS 910 Acceptable concentration notes	

### 8.2. Exposure controls

#### Appropriate engineering controls:

Ensure good ventilation of the work station.

#### Hand protection:

Protective gloves

#### Eye protection:

Safety glasses

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

#### Environmental exposure controls:

Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state : Solid  
Appearance : Solid.  
Colour : Grey.  
Odour : characteristic.  
Odour threshold : No data available  
pH : No data available  
Relative evaporation rate (butylacetate=1) : No data available  
Melting point : ≈ 1500 °C  
Freezing point : Not applicable  
Boiling point : No data available  
Flash point : Not applicable

# FCW 21

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Flammability (solid, gas)	: Non flammable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: $\approx 7.5 \text{ g/cm}^3$
Solubility	: insoluble in water.
Log Pow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: Not explosive.
Oxidising properties	: Non oxidizing.
Explosive limits	: Not applicable

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Product is not explosive.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

Strong acids. Strong bases.

### 10.6. Hazardous decomposition products

fume. Carbon dioxide. Carbon monoxide. No hazardous decomposition products known at room temperature.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Acute aquatic toxicity	: Not classified
Chronic aquatic toxicity	: Not classified

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

# FCW 21

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.2. UN proper shipping name</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.3. Transport hazard class(es)</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.4. Packing group</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.5. Environmental hazards</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
No supplementary information available				

### 14.6. Special precautions for user

#### Overland transport

Not applicable

#### Transport by sea

Not applicable

#### Air transport

Not applicable

#### Inland waterway transport

Not applicable

#### Rail transport

Not applicable

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

Substance(s) are not subject to Regulation (EC) No 850/2004 of the European Parliament and of the Council of 29 April 2004 on persistent organic pollutants and amending Directive 79/117/EEC.

# FCW 21

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### 15.1.2. National regulations

#### Germany

Reference to AwSV : Water hazard class (WGK) 1, Slightly hazardous to water (Classification according to AwSV, Annex 1)

12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

#### Netherlands

SZW-lijst van kankerverwekkende stoffen : None of the components are listed

SZW-lijst van mutagene stoffen : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid : Manganese is listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling : Manganese is listed

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

### Abbreviations and acronyms:

REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
Data sources	: REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006. ECHA (European Chemicals Agency). Supplier's safety documents.
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### Full text of H- and EUH-statements:

EUH210	Safety data sheet available on request.
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SDS EU (Oerlikon)

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