

■ SELECTARC 20/10 MBC

Rutile-basic 316L electrode used for welding of 18/8/3 austenitic stainless steels and clad steels. Excellent corrosion resistance. Smooth welding. Easy slag removal.

■ Weldable steel range:

18/8/3 type stainless steels (316L) and similar grades.

MAIN APPLICATIONS

★ Chemical and petrochemical industries, ship building, tanks, pipes, heat exchangers, food industry...

Ref.	Ø (mm)	Length (mm)	Items /case	Kg /case ST	Case /package
12003 S12	2.5	350	230	5	4
12033 S12	3.2	350	139	5	4
12043 S12	4.0	350	93	5	4

Product also available in PE cases: 1 kg and PR: ~ 300 gr.

STAINLESS
STEEL TYPE
316L

Selectarc
WELDING

+ PRODUCT ADVANTAGES:

- Low carbon universal stainless steel
- Excellent corrosion resistance
- Exceptional operator appeal
- Coating with very low moisture pick up

AWS 5.4
E316L-16

ISO 3581-A
E 19 12 3 R 32

= + ~ 70 V



■ SELECTARC 24/12S

309L type electrode used for welding similar stainless steels grades and dissimilar assemblies. Great bead appearance. Self-releasing slag.

■ Weldable steel range:

24/12 type stainless steels (309L), heat-resistant steel, dissimilar welding steel/stainless steel with difficult-to-weld steels.

MAIN APPLICATIONS

★ Chemical and petrochemical industries, ship building and all maintenance works...

Ref.	Ø (mm)	Length (mm)	Items /case	Kg /case ST	Case /package
13502 S12	2.5	300	217	4	4
13533 S12	3.2	350	143	5	4
13543 S12	4.0	350	96	5	4

STAINLESS
STEEL TYPE
309L

Selectarc
WELDING

+ PRODUCT ADVANTAGES:

- Weld dissimilar grades
- Difficult-to-weld steels
- Smooth welding spatter-free
- Self-releasing slag

AWS 5.4
E309L-16

ISO 3581-A
E 23 12 LR 32

= + ~ 70 V

