

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830 Date of

issue: 12/6/2023 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the comp	pany/undertaking
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1.1. Product identifier Product form

: Mixture

Product name

: ESB 48

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture

: Welding and soldering agents

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Oerlikon Kaynak Elektrodları ve Sanayi A.Ş. Organize Sanayi Bölgesi, 2. Kısım No: 23 P.O. Box 45030 Manisa - Türkiye T +90 236 226 26 00

info@magmaweld.com - www.magmaweld.com

1.4. Emergency telephone number

Emergency number

: 444 93 53

Country	Organisation/Company	Address	Emergency number	Comment
Turkey	Ulusal Zehir Merkezi (UZEM) Refik Saydam Hıfzıssıhha Merkezi Başkanlığı	Cemal Gürsel Cd. No: 18 Sıhhiye Çankaya 06590 Ankara	114	Information is provided to public and medical personnel on poisoning incidents via 114.
United Kingdom	National Poisons Information Service (Newcastle Centre) Regional Drugs and Therapeutics Centre, Wolfson Unit	Claremont Place Newcastle-upon-Tyne NE1 4LP Newcastle	0344 892 0111	

SECTION 2: Hazards identification 2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Serious eye damage/eye irritation Not classified

Specific target organ toxicity (repeated exposure) Not classified

Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects

To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

2.3. Other hazards

Other hazards not contributing to the classification

: Avoid dust formation. Do not breathe dust. Avoid contact with skin and eyes. In welding process: heat, radiation, electric shock and welding fumes may cause hazards. Persons with a pacemaker should not go near welding or cutting operations. Welding: May cause fire.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

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3.2. M	ixtures
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Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Calcium carbonate	(CAS-No.) 1317-65-3 (EC-No.) 215-279-6	8 - 14	Not classified
Calcium Flouride	(CAS-No.) 7789-75-5 (EC-No.) 232-188-7	8 - 14	Not classified
Potassium Silicate	(CAS-No.) 1312-76-1 (EC-No.) 215-199-1	2 - 4	Skin Irrit. 2, H315 Eye Dam. 1, H318
Sodium Silicate	(CAS-No.) 1344-09-8 (EC-No.) 215-687-4	2 - 4	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335
FERROSILICON with 30% or more but less than 90% silicon	(CAS-No.) 8049-17-0 (EC-No.) 617-088-7	<= 3	Not classified
Manganese	(CAS-No.) 7439-96-5 (EC-No.) 231-105-1	<= 3	Not classified
Aluminium silicate	(CAS-No.) 12141-46-7 (EC-No.) 235-253-8	<= 2	Not classified
Quartz	(CAS-No.) 14808-60-7 (EC-No.) 238-878-4	<= 2	STOT RE 1, H372
Rutile	(CAS-No.) 1317-80-2 (EC-No.) 215-282-2	<= 2	Not classified

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Rinse eves with water as a precaution.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.
4.2. Most important symptoms and eff No additional information available	ects, both acute and delayed
4.3. Indication of any immediate media Treat symptomatically.	cal attention and special treatment needed
SECTION 5: Firefighting measures	
5.1 Extinguishing media	

5.1. Extinguishing media	
Suitable extinguishing media	: Water spray. Dry powder. Foam.
Unsuitable extinguishing media	: Strong water jet.
5.2. Special hazards arising from the substa	ance or mixture
Reactivity in case of fire	: At high temperature may liberate dangerous gases.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.
5.3. Advice for firefighters	
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
SECTION 6: Accidental release measur	
6.1. Personal precautions, protective equip General measures	 No open flames. No smoking. Use special care to avoid static electric charges. Eliminate every possible source of ignition. Access forbidden to unauthorised personnel. Use protective clothing.
6.1.1. For non-emergency personnel	
Protective equipment	: Wear suitable protective clothing.
Emergency procedures	: Ventilate spillage area.
Measures in case of dust release	: In case of dust production: protective goggles. Dust mask.
6.1.2. For emergency responders	
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

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Emergency procedures	: Avoid contact with skin and eyes. Do not touch spilled material. Evacuate unnecessary personnel. Keep away from combustible material. Keep public away from danger area. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Ventilate area. Stop leak if safe to do so.
6.2. Environmental precautions Avoid release to the environment. Do not allo	ow to enter drains or water courses.
6.3. Methods and material for contain For containment	Imment and cleaning up : Comply with the safety intructions. Soak up with inert absorbent material (for example sand, sawdust, a universal binder, silica gel). Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up	: Mechanically recover the product.
Other information	: Dispose of materials or solid residues at an authorized site.
6.4. Reference to other sections For further information refer to section 13.	
SECTION 7: Handling and storage	3
7.1. Precautions for safe handling Additional hazards when processed	: Use adequate ventilation to keep vapour concentrations below applicable standard.
Precautions for safe handling	: Ensure good ventilation of the work station. Wear personal protective equipment.
Hygiene measures	: Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
7.2. Conditions for safe storage, inclu	
Technical measures	: Comply with applicable regulations.
Storage conditions	: Store in a well-ventilated place. Store in dry protected location to prevent any moisture contact. Store in a dry place.
Heat and ignition sources	: Do not smoke. KEEP SUBSTANCE AWAY FROM: ignition sources. heat sources.
Information on mixed storage	: Keep away from food, drink and animal feeding stuffs. No contact with: strong acids, stron bases and strong oxidants.
Storage area	: Avoid : Moisture.
7.3. Specific end use(s) No additional information available	

SECTION 8: Exposure controls/personal protection 8.1. Control parameters

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Quartz (14808-60-7)		
EU	Local name	Silica crystaline (Quartz)
EU	Notes	(Year of adoption 2003)
EU	Regulatory reference	SCOEL Recommendations
Germany	TRGS 910 Acceptable concentration notes	

Manganese (7439-96-5)			
EU	Local name	Manganese	
EU	IOELV TWA (mg/m³)	0.2 mg/m³ (inhalable fraction) 0.05 mg/m³ (respirable fraction)	
EU	Notes	(Year of adoption 2011)	
EU	Regulatory reference	SCOEL Recommendations	
Germany	TRGS 910 Acceptable concentration notes		

Rutile (1317-80-2)		
EU	Local name	Rutile Titanium dioxide
EU	Notes	(Ongoing)
EU	Regulatory reference	SCOEL Recommendations
Germany	TRGS 910 Acceptable concentration notes	

8.2. Exposure controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

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Hand protection:

Protective gloves. EN 374

Eye protection:

Safety glasses. EN 166. Where excessive dust may result, wear goggles

Skin and body protection:

Wear suitable protective clothing. In case of dust production: dustproof clothing. In case of dust production: head/neck protection. Where contact with eyes or skin is likely, wear suitable protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. Dust production: dust mask with filter type P1

Environmental exposure controls:

Avoid release to the environment.

Consumer exposure controls:

Do not eat, drink or smoke during use. Always wash hands after handling the product. Avoid contact with skin and eyes. Avoid contact during pregnancy/while nursing.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chem Physical state	ical properties : Solid
Appearance	: Solid.
Colour	: Grey.
Odour	: odourless.
Odour threshold	: No data available
рН	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: ≈ 1500 °C
Freezing point	: Not applicable
Boiling point	: No data available
Flash point	: Not applicable
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not flammable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: ≈ 7.8 g/cm³
Solubility	: insoluble in water.
Log Pow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: Not explosive.
Oxidising properties	: Non oxidizing.
Explosive limits	: Not applicable
9.2 Other information	

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability
Stable under normal conditions.
10.3. Possibility of hazardous reactions
No dangerous reactions known under normal conditions of use.
10.4. Conditions to avoid
None under recommended storage and handling conditions (see section 7). Moisture. Do not allow contact with water. Avoid dust formation.
10.5. Incompatible materials

No additional information available

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adverse effects in the environment.

: Not classified

: Not classified

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10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information			
11.1. Information on toxicological effects			
Acute toxicity (oral)	: Not classified		
Acute toxicity (dermal)	: Not classified		
Acute toxicity (inhalation)	: Not classified		
Skin corrosion/irritation	: Not classified		
Serious eye damage/irritation	: Not classified		
Respiratory or skin sensitisation	: Not classified		
Germ cell mutagenicity	: Not classified		
Carcinogenicity	: Not classified		
Reproductive toxicity	: Not classified		
STOT-single exposure	: Not classified		
STOT-repeated exposure	: Not classified.		
Aspiration hazard	: Not classified		

SECTION 12: Ecological information

12.1. Toxicity Ecology - general

Lology - general

Acute aquatic toxicity

Chronic aquatic toxicity

12.2. Persistence and degradability No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available **12.6. Other adverse effects**

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods Regional legislation (waste)

: Disposal must be done according to official regulations. Waste Management Regulation published in the Official Journal numbered 29314 on April 2, 2015. Regulation on Incineration of Waste Materials published in the Official Journal numbered 27721 on October 6, 2010.

: The product is not considered harmful to aquatic organisms nor to cause long-term

Waste treatment methods

: Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

ADR	IMDG	ΙΑΤΑ	ADN	RID
14.1. UN number	L	L	1	1
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.2. UN proper shippin	g name			·
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard o	class(es)			·
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group	•	•	•	•
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental haz	ards	•	•	•
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

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No supplementary information available

14.6. Special precautions for user

Overland transport

Not applicable

Transport by sea

Not applicable **Air transport**

Not applicable

Inland waterway transport

Not applicable

Rail transport

Not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

Substance(s) are not subject to Regulation (EC) No 850/2004 of the European Parliament and of the Council of 29 April 2004 on persistent organic pollutants and amending Directive 79/117/EEC.

15.1.2. National regulations

Germany

Germany	
Reference to AwSV	: Water hazard class (WGK) 2, Significantly hazardous to water (Classification according to AwSV, Annex 1)
12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV	: Is not subject of the 12. BlmSchV (Hazardous Incident Ordinance)
Netherlands	
SZW-lijst van kankerverwekkende stoffen	: Quartz,Calcium Flouride are listed
SZW-lijst van mutagene stoffen	: Calcium Flouride is listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding	: None of the components are listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid	: Manganese is listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling	: Manganese is listed
Denmark	
Danish National Regulations	: Young people below the age of 18 years are not allowed to use the product
15.2. Chemical safety assessment No chemical safety assessment has been carried out	

SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level

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EC50	Median effective concentration
AIIC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
TLM	Median Tolerance Limit
vPvB	Very Persistent and Very Bioaccumulative
Data sources	REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006. ECHA (European Chemicals Agency). Supplier's safety documents.

Full text of H- and EUH-statements:		
Eye Dam. 1	Serious eye damage/eye irritation, Category 1	
Eye Dam./Irrit. Not classified	Serious eye damage/eye irritation Not classified	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2	
Skin Irrit. 2	Skin corrosion/irritation, Category 2	
STOT RE 1	Specific target organ toxicity — Repeated exposure, Category 1	
STOT RE Not classified	Specific target organ toxicity (repeated exposure) Not classified	
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation	
H315	Causes skin irritation.	
H318	Causes serious eye damage.	
H319	Causes serious eye irritation.	
H335	May cause respiratory irritation.	
H372	Causes damage to organs through prolonged or repeated exposure.	

SDS EU (Oerlikon)

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